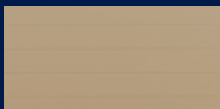




660 in american walnut with 3-pane windows



**Flush  
Model 610**  
All colors except Cherry,  
Oak & Walnut  
Bevelite & TL p24  
Carriage Windows p25  
Ranch Windows p26  
Standard Windows p27



**V-Groove  
Model 612**  
All colors except Walnut  
TL Windows p24



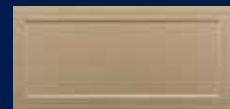
**Ribbed Short Panel  
Model 660**  
All colors  
Carriage Windows p25  
**Model 672**  
All colors except Walnut  
Bevelite Windows p24  
Ranch Windows p26  
**Model 682**  
All colors except Walnut  
Bevelite Windows p24  
Standard Windows p27



**Recessed Short Panel  
Model 661**  
All colors except Cherry & Oak  
Carriage Windows p25  
**Model 671**  
All colors except Cherry,  
Oak & Walnut  
Bevelite Windows p24  
Ranch Windows p26  
**Model 681**  
All colors except Cherry,  
Oak & Walnut  
Bevelite Windows p24  
Standard Windows p27



**Ribbed Long Panel  
Model 664**  
All colors  
Carriage Windows p25  
**Model 674**  
All colors except Walnut  
Bevelite Windows p24  
Ranch Windows p26



**Recessed Long Panel  
Model 663**  
All colors except  
Cherry & Oak  
Carriage Windows p25  
**Model 673**  
All colors except Cherry,  
Oak & Walnut  
Bevelite Windows p24  
Ranch Windows p26

*(Model 663 and 673 are  
not available in 24" sections)*

664 in charcoal with 3-pane double arch windows



674 in sahara tan with prairie windows, hinges and handles



660 in sandstone with 6-pane windows, hinges and handles



680 in embossed ash

# 600 Series

## Make a Statement.

The 600 Series combines the look of deep embossed wood grain with the strength and durability of heavy gauge galvanized steel for years of virtually maintenance free use without the worry of warping, cracking, or rotting. This series provides maximum energy efficiency with 1<sup>3</sup>/<sub>8</sub>" thick, CFC free, polyurethane insulation that provides more than five times the insulating value of wood. Backed by a Limited Lifetime Warranty, the 600 Series is ideal in all climates and offers a full range of color and window options. Adding beauty and value to your home has never been so easy!

R-Value  
**13.45**



**Raised Ranch Panel Model 670**  
All colors except Walnut  
Bevelite Windows p24  
Ranch Windows p26



**Raised Standard Panel Model 680**  
All colors except Walnut  
Bevelite Windows p24  
Standard Windows p27



**Sculptured Raised Panel Model 690**  
All colors except Walnut  
Bevelite Windows p24  
Standard Windows p27



A **Full Thermal Break** is used in the tongue-and-groove construction of all 600 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.